



WATER SORPTION AND WATER SOLUBILITY OF 3D PRINTED AND CONVENTIONAL PMMA DENTURE BASE POLYMERS

Mariya Dimitrova¹, Angelina Vlahova^{1,2}, Rada Kazakova^{1,2}, Bozhana Chuchulska¹, Magdalena Urumova¹

1) Department of Prosthetic Dental Medicine, Faculty of Dental Medicine, Medical University – Plovdiv, Bulgaria.

2) CAD/CAM Center of Dental Medicine, Research Institute, Medical University – Plovdiv, Bulgaria.

ABSTRACT

Background: Patients who cannot afford more expensive prosthetic restorations, such as implant-supported fixed prostheses, prefer removable dentures. Removable dentures have been manufactured with different types of acrylics, including conventional polymer polymethyl methacrylate (PMMA) and the popular nowadays three-dimensional (3D) printed resins. Water sorption and water solubility often occur because these prosthetic restorations are constantly immersed in saliva and always have interactions with oral fluids.

Review results: Alternating processes of imbibition and drying of acrylics lead to internal stresses and fatigue. As a result, dental resins undergo significant dimensional changes. The water diffuses into the dental resin and inflicts a gradual expansion and volume increase, which may cause aging of the material and discomfort during masticatory function.

Denture base resins have low water solubility, which results from the leaching out of unreacted monomer and soluble additives into the oral cavity. This is an undesired property and may cause soft tissue reactions.

Conclusion: The affinity of dental resins for water degrades their mechanical and physical properties and causes dimensional changes in the denture base, which results in internal stresses that have a negative impact on the denture's long-term success.

Keywords: water sorption, water solubility, digital dentistry, 3D printing, CAD/CAM, dimensional stability, acrylic resins, removable dentures

BACKGROUND:

Nowadays, different types of dental resins are used for manufacturing removable dentures. The most common material has been the polymer polymethyl methacrylate (PMMA), which shows a number of disadvantages, such as imbibition, water solubility, high polymerization shrinkage, and dimensional changes. The conventional method for fabricating includes several clinical and laboratory steps, which consumes a lot of time for the dentist and the dental technician.

The increasingly popular CAD/CAM (computer-aided-design computer-aided-manufacturing) methods save a lot of effort and provide more comfort for the patient. They are divided into two main groups – additive and subtractive manufacturing. With the subtractive method, the denture base is milled from a pre-polymerized resin block. 3D printing, or additive manufacturing (AM), is based on stereolithography (SLA) and encompasses techniques that fabricate objects layer by layer.

Dental resins for removable dentures must be resistant to volume changes under all conditions and not change their dimensions over time. Volumetric changes are expressed in polymerization shrinkage, which is compensated by the significant water sorption of this type of material. This might seriously affect the stability of the denture during chewing function and might lead to the aging of the dental resin used for its manufacturing.

REVIEW RESULTS:

Water sorption is the property of dental materials to absorb liquids and change their volume and weight. It is measured by the weight of the maximum amount of liquid absorbed by a unit area of a given material and expressed as mg/cm². Acrylic plastics tend to absorb water and expand slowly over time [1]. This corresponding expansion is expressed in three dimensions and is of great importance [2]. The expansion of dental resins is proportional to the time of immersion in water until equilibrium is reached. However, the average equilibrium water content (water content at saturation) must not exceed the value of 32µg / mm³. The absorption of water can also release the inherent

stresses developed during the processing of acrylic resin, mainly the heat-cured acrylics, and a change in the shape of the removable denture is possible [3].

Constant wetting and drying of the removable dentures should be avoided because it causes aging of the material and may be the reason for the deformation of the prosthetic restoration [4]. As the dental resin dries, the water is eliminated, and the polymer chains return to their original position. If rewetting follows, the polymer chains expand again [5,6]. In this way, a cycle of micro excursions of the chains is created, and microcracks appear between the individual macromolecules, which after mechanical loading, can lead to fracture of the removable denture. Saliva absorbed for one month leads to a linear expansion of 0.03%, and after nine months - by 0.04%. According to the ISO standard, the degree of water sorption in dental resins for prosthetic bases can be determined through certain laboratory tests [7].

Regarding PMMA, Miessi et al. report that after 180 days immersed in water, removable dentures experienced large dimensional changes and problems with adaptation to the prosthetic field [8]. The degree of imbibition of heat-cured acrylics is significant (0.7mg/cm³), and they increase in volume, the process being irreversible. It is most intense during the first 24 hours, after which it significantly weakens [9]. Some authors have reported that water uptake by acrylic denture bases leads to expansion due to water sorption [10, 11]. In this process, macromolecules are separated and lead to expansion [12]. This process compensates for the polymerization shrinkage of the acrylic resin and improves the adaptation of the denture bases to the underlying tissues [13]. Another study also confirmed this finding and showed that in both experimental groups, 12 days of storage in water led to a significant increase in size and compensated for the shrinkage due to the polymerization process [14].

Several studies have shown that the application of 3D-printed resins in prosthodontics has had a significant increase in recent years [15]. Digital fabrication, also known as 3D printing, is an increasingly used method, applied widely for the manufacturing of crowns, dentures, surgical guides, implants, orthodontic splints, and aligners [16, 17]. The major focus is on the mechanical and physical properties of 3D-printed resins, and the main purpose is to overcome the limitation of their clinical use [18]. Gad et al. investigated that the water sorption/solubility values of 3D-printed resins were lower than the ISO recommendation for maximum water sorption. Hence, the results for the 3D-printed resins demonstrate that they are acceptable for clinical application [19]. According to the manufacturer, NextDent™ denture base resin experiences less polymerization shrinkage and lower value of water sorption than conventionally processed PMMA [20].

Solubility is the reduction in the volume and/or weight of materials when in contact with liquids or solvents [21]. It leads to a change in the shape, volume, and qualities of the dental materials in the oral cavity. It is observed in contact with saliva, gingival fluid, and fluid in the dentinal tubules. Acrylic resins are practically insoluble in water and oral fluids [22]. They are soluble in ketones, esters, and aromatic and chlorinated hydrocarbons, such as chloroform and acetone. Residual monomers increase water solubility, consequently leading to dimensional instability [23]. According to ISO, the solubility of plastics should not exceed 1.6 µg/mm³ for type 1 (after polymerization) and 8.0 µg/mm³ for type 2 (self-polymerizing plastic) [24].

According to Perea-Lowery L, et al. [25], the water solubility of 3D printed resins was higher than that of heat-cured material. This might be related to the polymerization process of conventional polymers, which are developing at a higher temperature for a longer period. Thus, it causes reduced water sorption, solubility, and residual monomer concentration, which has been proved in previous reports [26]. In addition, the differences in the chemical composition of the 3D-printed and PMMA denture base materials must be considered since the type of dental resin played a significant role in the level of water sorption and solubility [27].

CONCLUSIONS:

The treatment with complete dentures poses important questions to clinicians [28-32], the solution of which advocates different scientific directions in prosthetic dentistry [33-37]. Scientific researches examine water sorption and water solubility of 3D printed and conventional PMMA denture base polymers. 3D printed denture base resins offer numerous benefits, compared to conventional materials, such as short-term clinical performance, positive patient-related results, and reasonable cost-effectiveness. According to recent studies, 3D printed denture base resins had shown lower water sorption and solubility values in comparison with the heat-cured acrylics, improving the dimensional stability of the prosthetic restoration and making them a suitable option as a material choice for removable dentures.

Abbreviations:

AM – additive manufacturing
CAD/CAM - computer-aided-design/computer-aided – manufacturing
PMMA – polymer polymethyl methacrylate
SLA - stereolithography
3D - three – dimensional

Acknowledgements:

This research was funded by the University Grant – DPDP - 01/2022 of Medical University – Plovdiv.

REFERENCES:

1. Gad MM, Fouda SM, Abualsaud R, Alshahrani FA, Al-Thobity AM, Khan SQ, et al. Strength and Surface Properties of a 3D-Printed Denture Base Polymer. *J Prosthodont.* 2022 Jun;31(5):412-418. [PubMed]
2. Prpic V, Schauerl Z, Catic A, Dulcic N, Cemic S. Comparison of Mechanical Properties of 3D-Printed, CAD/CAM, and Conventional Denture Base Materials. *J Prosthodont.* 2020 Jul;29(6):524-528. [PubMed]
3. Chhabra M, Nanditha Kumar M, Raghavendra Swamy KN, Thippeswamy HM. Flexural strength and impact strength of heat-cured acrylic and 3D printed denture base resins-A comparative in vitro study. *J Oral Biol Craniofac Res.* 2022 Jan-Feb; 12(1):1-3. [PubMed]
4. Gad MM, Alshehri SZ, Alhamid SA, Albarrak A, Khan SQ, Alshahrani FA, et al. Water Sorption, Solubility, and Translucency of 3D-Printed Denture Base Resins. *Dent J (Basel).* 2022 Mar 9;10(3):42. [PubMed]
5. Shim JS, Kim JE, Jeong SH, Choi YJ, Ryu JJ. Printing accuracy, mechanical properties, surface characteristics, and microbial adhesion of 3D-printed resins with various printing orientations. *J Prosthet Dent.* 2020 Oct;124(4):468-475. [PubMed]
6. Bidra AS, Taylor TD, Agar JR. Computer-aided technology for fabricating complete dentures: Systematic review of historical background, current status, and future perspectives. *J Prosthet Dent.* 2013 Jun;109(6):361-6. [PubMed]
7. Alp G, Murat S, Yilmaz B. Comparison of flexural strength of different CAD/CAM PMMA-based polymers. *J Prosthodont.* 2019 Feb;28(2): e491-e495. [PubMed]
8. Miessi AC, Goiato MC, dos Santos DM, Dekon SF, Okida RC. Influence of storage period and effect of different brands of acrylic resin on the dimensional accuracy of the maxillary denture base. *Braz Dent J.* 2008; 19(3):204-8. [PubMed]
9. Al-Dwairi ZN, Tahboub KY, Baba NZ, Goodacre CJ, Özcan M. A comparison of the surface properties of CAD/CAM and conventional polymethylmethacrylate (PMMA). *J Prosthodont.* 2019 Apr;28(4):452-457. [PubMed]
10. Alfouzan AF, Alotiabi HM, Labban N, Al-Otaibi HN, Al Taweel SM, AlShehri HA. Color stability of 3D-printed denture resins: effect of aging, mechanical brushing and immersion in staining medium. *J Adv Prosthodont.* 2021 Jun;13(3):160-171. [PubMed]
11. Figuerôa RMS, Conterno B, Arrais CAG, Sugio CYC, Urba, VM, Neppelenbroek KH. Porosity, water sorption and solubility of denture base acrylic resins polymerized conventionally or in microwave. *J Appl Oral Sci.* 2018; 26:e20170383. [PubMed]
12. Hada T, Kanazawa M, Iwaki M, Katheng A, Minakuchi S. Comparison of Mechanical Properties of PMMA Disks for Digitally Designed Dentures. *Polymers (Basel).* 2021 May 26;13(11):1745. [PubMed]
13. Hristov I, Boshkova T, Yankov S, Shopova D, Zlatev S. Degree of awareness of soft relining materials by dental technicians. *J of IMAB.* 2017 Oct Dec;23(4):1726-1730. [Crossref]
14. Dayan C, Guven MC, Gencil B, Bural C. A Comparison of the Color Stability of Conventional and CAD/CAM Polymethyl Methacrylate Denture Base Materials. *Acta Stomatol Croat.* 2019 Jun;53(2):158-167. [PubMed]
15. Chuchulska B, Zlatev S. Linear Dimensional Change and Ultimate Tensile Strength of Polyamide Materials for Denture Bases. *Polymers (Basel).* 2021 Oct 8;13(19):3446. [PubMed]
16. Katreva I, Dikova T, Abadzhiev M, Tonchev T. 3D-printing in contemporary prosthodontic treatment. *Scripta Scientifica Medicinae Dentalis.* 2016
17. Stoyanova D, Peev S, Sapundzhiev N. 3D Printed Models Application In Training of Endoscopically Navigated Maxillary Sinus Floor Augmentation Procedure. *Int J Sci Res (IJSR).* 2022 Jun;11(6):329-333. [Internet]
18. Saini R, Kotian R, Madhyastha P, Srikant N. Comparative study of sorption and solubility of heat-cure and self-cure acrylic resins in different solutions. *Indian J Dent Res.* 2016 May-Jun;27(3):288-94. [PubMed]
19. Hristov I, Kalachev Y, Grozev L. Application of Soft Relining Materials in Dental Medicine - Clinical Results. *Folia Medica (Plovdiv).* 2020 Mar;62(1):147-158. [Crossref]
20. Jadhav V, Deshpande S, Radke U, Mahale H, Patil PG. Comparative evaluation of three types of denture base materials with saliva substitute before and after thermocycling: An in vitro study. *J Prosthet. Dent.* 2021 Oct;126(4):590-594. [PubMed]
21. Craig RG, Powers JM, Sakaguchi RL. Craig's Restorative Dental Materials, 13th ed.; *Mosby Elsevier*: St. Louis, MO, USA, 2011; pp. 51–52.
22. Official web page of NextDent. [Internet]
23. Zhekov Y. [Speciality in the application of fibrous composite splints, made by CAD/CAM technology, in the treatment of periodontally compromised teeth] [dissertation]. Plovdiv (Bulgaria): Medical University – Plovdiv; 2021. 125 p. [in Bulgarian].
24. Bayarsaikhan E, Lim JH, Shin SH, Park KH, Park YB, Lee JH, et al. Effects of Postcuring Temperature on the Mechanical Properties and Biocompatibility of Three-Dimensional Printed Dental Resin Material. *Polymers.* 2021; 13(8):1180. [Crossref]
25. Perea-Lowery L, Gibreel M, Vallittu PK, Lassila LV. 3D-Printed vs. Heat-Polymerizing and Autopolymerizing Denture Base Acrylic Resins. *Materials.* 2021; 14(19):5781. [Crossref]
26. International Organization for Standardization (ISO). Dentistry—Base Polymers—Part 1: Denture Base Polymers; ISO 20795-1:2013 (en); International Organization of Standardization (ISO): Geneva, Switzerland, 2013; [Internet]
27. Aati S, Akram Z, Shrestha B, Patel J, Shih B, Shearston K, et al. Effect of post-curing light exposure time on the physico-mechanical properties

and cytotoxicity of 3D-printed denture base material. *Dent Mater.* 2022 Jan;38(1):57-67. [[PubMed](#)]

28. Hadjieva H, Dimova M, Peev T. Total rehabilitation by edentulous patients with irregularity of the alveolar ridges. *J of IMAB.* 2005; 11(2):50-52. [[Internet](#)]

29. Dimova M, Hadjieva H. Total prosthetics in function. *J of IMAB.* 2006; 12(2):42-44. [[Internet](#)]

30. Hadjieva H, Dimova M, Hadjieva E, Todorov S. Changes in the vertical dimension of occlusion during the different periods of complete denture wear - a comparative study. *J of IMAB.* 2014 Jul-Sep;20(3): 546-549. [[Crossref](#)]

31. Pancheva R, Konstantinova D, Dimova-Gabrovska M. Nutrition in

subjects with complete dentures: energy and macronutrient intake. *J of IMAB.* 2018 Jul-Sep;24(3):2104-2108. [[Crossref](#)]

32. Dimova-Gabrovska M, Dimitrova D, Mitronin V. Removable Prosthetic Treatment in children - Literature review. *J of IMAB.* 2018 Jul-Sep;24(3):2172-2176. [[Crossref](#)]

33. Yankova M, Peev T, Yordanov B, Dimova-Gabrovska M, Todorov R. Application of Resilient Denture Lining Materials: Literature Review. *J of IMAB.* 2021 Apr-Jun;27(2):3676-3681. [[Crossref](#)]

34. Yankova M, Peev T, Yordanov B, Dimova-Gabrovska M, Dimitrova D. Study of the knowledge and use of resilient denture lining materials in clinical practice. *J of IMAB.* 2021 Apr-

Jun;27(2):3668-3675. [[Crossref](#)]

35. Yankova M, Yordanov B, Dimova-Gabrovska M, Peev T. Modified approach to ensure a uniform layer of elastic material for relining complete dentures with self curing silicones. *J of IMAB.* 2019 Oct-Dec; 25(4): 2781-2787. [[Crossref](#)]

36. Konstantinova D, Djongova E, Arnautska H, Georgiev T, Peev St, Dimova M. Presentation of a modified method of vestibuloplasty with an early prosthetic loading. *J of IMAB.* 2015 Oct-Dec; 21(4):964-968. [[Crossref](#)]

37. Hadjieva H, Dimova M. Selective pressure impressions methods for total dentures by patients with loose and hypermobile mucosa on the alveolar ridges. *J of IMAB.* 2005; 11(2):48-50. [[Internet](#)]

Please cite this article as: Dimitrova M, Vlahova A, Kazakova R, Chuchulska B, Urumova M. Water Sorption and Water Solubility of 3D Printed and Conventional PMMA Denture Base Polymers. *J of IMAB.* 2023 Apr-Jun;29(2):4939-4942. [[Crossref](#) - <https://doi.org/10.5272/jimab.2023292.4939>]

Received: 02/08/2022; Published online: 30/05/2023



Address for correspondence:

Mariya Dimitrova
Department of Prosthetic Dentistry, Faculty of Dental Medicine, Medical University – Plovdiv;
3, Hristo Botev Blvd., Plovdiv, Bulgaria
E-mail: maria.dimitrova@mu-plovdiv.bg,